

SLP 23/12

Work Order ID 64916

December 22, 2010 3:12:31 PM



Page 1

Item ID: D2235-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Rib

Start Date: 12/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/23/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: W

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2235

Rev B1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1- Pick D3166-1 and cut as per dwg D2235 12- remove identification markings
on tube 13- deburr

①

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SAD 10-12-22
8 10/12/22

④

120

0.00



Identify as per dwg & Stock Location:

Packaging

Memo

0.00

Packaging

POP
64916

Cep 12/23 ①

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Item ID: D2235-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Rib

Start Date: 12/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/23/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/23
ME
10-12-23

Picklist Print

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Page 1

Work Order ID: 64916

Parent Item: D2235-3

Parent Item Name: Basket Rib




Start Date: 12/22/10

Required Date: 12/23/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-10-15 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3166-1  Basket Hoop | | Manufactured | No | | | 100 | Each | 7.0000 | 1 | 1 | | | |



SAD

10-12-22

Location

Loc Qty

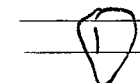
Loc Code

WA

7

64245

7



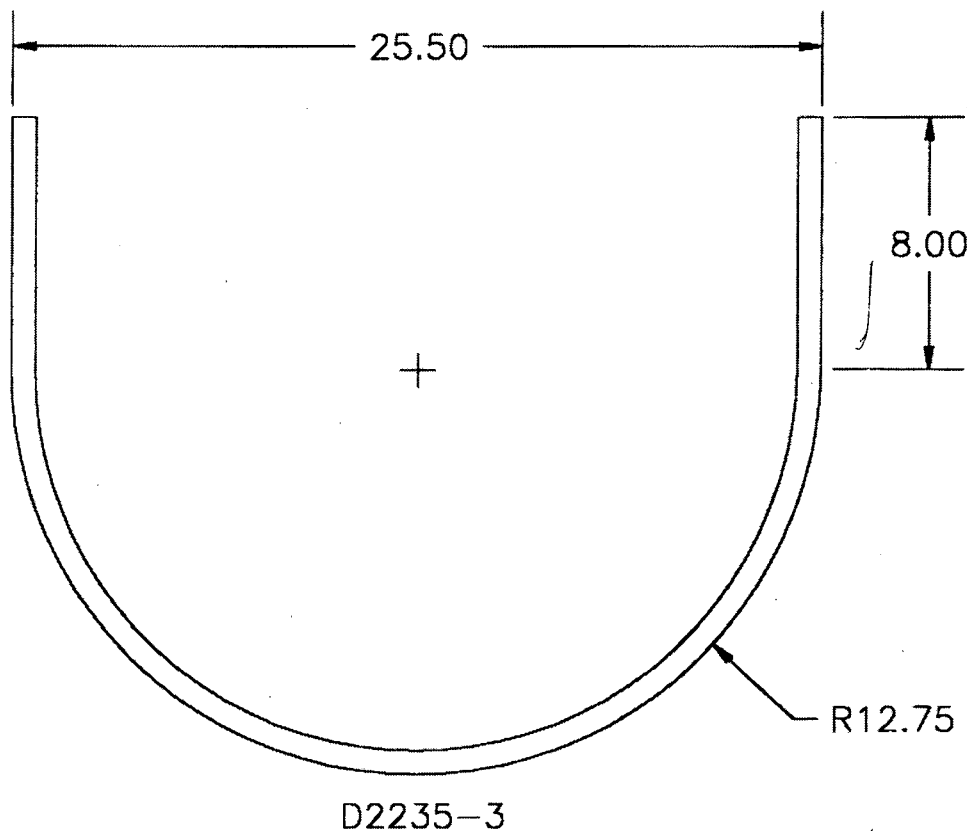
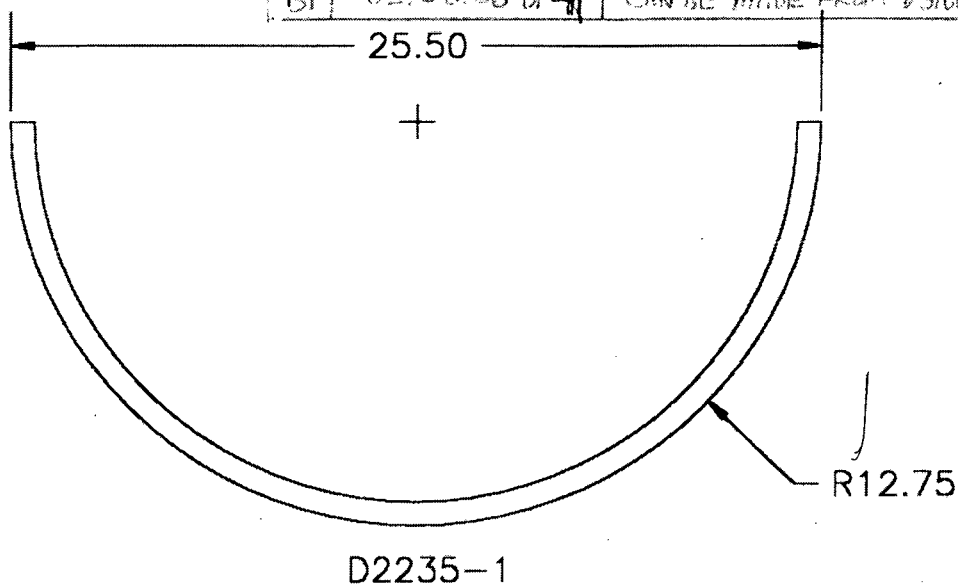


| | | | |
|------------|-------------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD | |
| B WILLIAMS | B WILLIAMS | VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. B |
| <i>BW</i> | <i>BW</i> | D2235 | SHEET 1 OF 1 |
| DATE | TITLE | | SCALE |
| 94:12:16 | BASKET RIBS | | |

BI 02.08.06 *UP* CAN BE MADE FROM D3166-1

RELEASED
960507

*also
w/ 6/9/96*



CAN BE MADE FROM D3166-1 *BI*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.